

Velatoura



THINNING
0-5%



COVERAGE
14-16m²/L



APPLICATION
brush
or roller



DRY TO TOUCH
2-3 hours

Enamel
undercoat

» Very easy sanding

The ideal substrate for the protection of exterior and interior wooden surfaces before the application of enamel paint. It is very easy to sand and effectively fills the pores of the surface providing excellent adhesion of the topcoat and an exceptional result. It features excellent leveling, workability and easy coverage leaving an even, white surface. Its special formula prevents yellowing of the painted surface caused by the wood tannins.

A/g (SB) Primers

- VOC Limit Value: 350g/L
- Maximum VOC concentration of the ready to use product: 349g/L

» Exceptional coverage

» High whiteness

TECHNICAL DATA

Binder Type	Alkyd resins
Density ISO 2811 @ 25°C	1.46 g/mL(±0.03)
Solids Content w/w ISO 3251	61% (±2)
Viscosity ASTM D 562-05 @ 25°C	90 KU (±15)
Application Viscosity ASTM D 562-05 @ 25°C	80 KU (±15)
Gloss Level @ 60° ISO 2813	<4,0 GU
Gloss Level @ 85° ISO 2813	<7,0 GU
Whiteness Index ASTM E 313-98	80.0 (±5)
Yellowness Index ASTM E 313-98	1.5 (±1.5)
Drying Time (Recorder) ASTM D-5895	1-3 h
Coverage per coat	14-16 m ² /L*
Recommended dry film thickness (1-2 coats)	40-80µm

* Depending on the application method and the surface absorption.

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SURFACE PREPARATION

To ensure good adhesion, the surface must be dry, solid, and free of dust, residues, blistered paint, etc. Wet sanding is recommended for the surface preparation. Avoid dust generation and exposure to it.

- » **On new surfaces:** Before applying the topcoat, apply 1-2 coats of **KRAFT VELATOURA** and slightly sand after 24 hours.
- » **On surfaces that need repair:** Use **KRAFT SPACHTEL**.
- » **On surfaces with stains/tannins:** Apply 2 coats of **KRAFT VELATOURA**.

APPLICATION INSTRUCTIONS

- » The product is ready to use. If necessary, thin up to 5% v/v with **KRAFT BRUSH SOLVENT** before application and stir well.
- » You can apply with a brush or a roller.
- » The product is white and should be tinted only with the **KRAFT INSPIRED COLOR** tinting system in thousands of light shades.
- » Apply 1-2 coats of **KRAFT VELATOURA** for an ideal result. Then apply 2 coats of the chosen **KRAFT** topcoat.
- » To be applied in an open or well-ventilated space only.
- » Minimum recoating time: 16 hours.
- » Dry to touch: 1-2 hours at 25°C and 50% relative humidity. Drying time is subject to weather conditions.
- » If a dark shade of low coverage or a shade with the relevant labeling from the **KRAFT INSPIRED COLLECTION** color fan deck is chosen, it is recommended to pre-apply **KRAFT VELATOURA** tinted in a lighter shade of the same color family.
- » Do not apply at temperatures below 5°C or above 35°C and at a relative humidity 65% or higher.

AFTER USE INSTRUCTIONS

- » Clean the tools immediately with **KRAFT BRUSH SOLVENT** and then with warm water and soap.
- » Close the canister well to preserve it in good condition for future use. Store before or after opening in a cool place, avoiding sunlight or frost conditions.

PACKAGING

Available in white, in 0.75L and 2.5L containers.

HEALTH, SAFETY & ENVIRONMENTAL INFORMATION

Read the label carefully before use. For more information, please refer to the Safety Data Sheet.

Poison Centre Tel:

+30 210 7793 777

STORAGE

Store the product at temperatures between 5°C and 35°C away from direct sunlight and rain, for a maximum of 24 months from the date of production. Keep containers tightly closed when not in use.

09/2023 THIS TECHNICAL DATA SHEET SUPERSEDES ALL PREVIOUS EDITIONS RELEVANT TO THIS PRODUCT

2/2

DISCLAIMER: The above technical data, information, recommendations, and instructions are based on our scientific and technical knowledge, laboratory studies and long experience. However, the above information should be considered indicative and should be reviewed in any case in relation to each specific condition and practical application. Consequently, the suitability of the product for each specific application must be evaluated after referring to the updated Technical Data Sheet and to our website www.kraftpaints.com, as well as after contacting our technical support department, in case of necessity. Our company guarantees the quality of the product itself, whilst in any case the user/applicant is exclusively responsible for any undesirable consequences after using the product.

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