

## Hard Metal Extra



Special hardener  
for enamel paints

- » **Increases hardness**
- » **Reduces drying time**
- » **Enhances resistance to weather conditions**

Hardener for alkyd enamel paints. It hardens the paint film. It increases resistance to friction and bumps. Suitable for hardening needs even at 60°C and 70°C. It ensures faster drying and higher resistance to weather conditions.

### TECHNICAL DATA

Density ISO 2811 @ 25°C	0.88 g/mL (±0.02)
Viscosity Ford Cup No.4 ISO 2431 @ 25°C	12.5 sec (±2)
Mixing rate	5-10% by volume*

\* Depending on the product

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## APPLICATION INSTRUCTIONS

### » FOR PROFESSIONAL USE ONLY

- » The product is ready to use.
- » To be applied in an open or well-ventilated space only.
- » Wear protective gloves and use protective equipment for the face and the eyes.
- » Add up to 10% v/v to the suitable KRAFT enamel paint according to the product indications. A hardener's concentration above 10% v/v makes the film hard and brittle.
- » Stir well before use.
- » After mixing, apply the paint within 8 hours. If applied later, the viscosity of the material might be increased.
- » Do not apply at temperatures below 5°C or above 35°C.

## AFTER USE INSTRUCTIONS

- » Clean the tools with KRAFT NITRO 1100.
- » Close the canister well to keep it in good condition for future use.  
Store before or after opening in a cool place, avoiding sunlight or frost conditions.

## PACKAGING

Available in 0.375L containers.

## HEALTH, SAFETY & ENVIRONMENTAL INFORMATION

Read label before use. For further information please consult the Safety Data sheet.

Poison Centre Telephone:

+30 210 7793 777

## STORAGE

Store the product at temperatures between 5°C and 35°C away from direct sunlight and rain, for a maximum of 12 months from the date of production. Keep containers tightly closed when not in use.

09/23 THIS TECHNICAL DATA SHEET SUPERSEDES ALL PREVIOUS EDITIONS RELEVANT TO THIS PRODUCT

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**DISCLAIMER:** The above technical data, information, recommendations, and instructions are based on our scientific and technical knowledge, laboratory studies and long experience. However, the above information should be considered indicative and should be reviewed in any case in relation to each specific condition and practical application. Consequently, the suitability of the product for each specific application must be evaluated after referring to the updated Technical Data Sheet and to our website [www.kraftpaints.com](http://www.kraftpaints.com), as well as after contacting our technical support department, in case of necessity. Our company guarantees the quality of the product itself, whilst in any case the user/applicant is exclusively responsible for any undesirable consequences after using the product.

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