

Haft™



THINNING
300 - 400%



COVERAGE
30 - 40m²/L



APPLICATION
brush, roller or
airless spray gun



DRYING
1 - 3 hours

Transparent water-based
acrylic primer

» Reduces the absorbance of the surface

Transparent, water-based acrylic primer for interior and exterior use. It is applied to new, properly prepared surfaces or to painted surfaces of a solid material, like walls, plaster, or cement board. It reduces the absorbance of the surface, while enhancing the adhesion between the surface and the topcoat. It also increases the coverage and the durability of the topcoat.

A/h (WB) Binding Primers.

- VOC Limit Value: 30g/L.
- Maximum VOC concentration of the ready to use product: 29g/L.

» Increases the coverage of the topcoat

» Enhances the adhesion

TECHNICAL DATA

Binder	Acrylic
Density ISO 2811 @ 25°C	1.01 g/mL (±0.02)
Viscosity ASTM D 562-05 @ 25°C	90KU (±10)
pH	8.5 - 9.5
Coverage per coat	30 - 40 m ² /L*

* Depending on the application method and the surface absorption.

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SURFACE PREPARATION

To ensure good adhesion, the surface must be dry, solid, and free of dust, grease, residues, blistered paint, etc. Avoid dust generation and exposure to it.

- » **On new surfaces:** Before applying the topcoat, apply one coat of KRAFT HAFT.
- » **On surfaces that need repair:** Use KRAFT SPACHTEL or KRAFT PUTTY or a suitable KRAFT repairing material.
- » **On surfaces with mold:** Remove the residues first and apply KRAFT MOLD BLOCKER. After 24 hours remove the mold and then apply one coat of KRAFT HAFT.

Allow new surfaces of plaster or concrete to dry completely for at least 30 days before color application.

APPLICATION INSTRUCTIONS

- » Before start painting, thin it up to 300-400% v/v with tap water and stir well.
- » You can apply with a brush, a roller or an airless spray gun.
- » Stir well before and during application.
- » Apply one coat of KRAFT HAFT for an ideal result. Then apply two coats of the KRAFT topcoat.
- » Minimum recoating time: 4-6 hours.
- » Dry to touch: 1-3 hours at 25°C and 50% relative humidity. Drying time is subject to weather conditions.
- » Do not apply at temperatures below 10°C or above 35°C and at a relative humidity 65% or higher.

AFTER USE INSTRUCTIONS

- » Clean the tools immediately with warm water and soap.
- » Close the canister well to preserve it in good condition for future use. Store before or after opening in a cool place, avoiding sunlight or frost conditions.

PACKAGING

Available in 0.75L, 3L and 10L containers.

HEALTH, SAFETY & ENVIRONMENTAL PROTECTION INSTRUCTIONS

Read the label carefully before use. For more information, please refer to the Safety Data Sheet.

Poison Centre Telephone:

+30 210 7793 777

STORAGE

Store the product at temperatures between 5°C and 35°C away from direct sunlight and rain, for maximum 24 months from the date of production. Keep containers tightly closed when not in use.

06/2023 THIS TECHNICAL DATA SHEET SUPERSEDES ALL PREVIOUS EDITIONS RELEVANT TO THIS PRODUCT

2/2

DISCLAIMER: The above technical data, information, recommendations, and instructions are based on our scientific and technical knowledge, laboratory studies and long experience. However, the above information should be considered indicative and should be reviewed in any case in relation to each specific condition and practical application. Consequently, the suitability of the product for each specific application must be evaluated after referring to the updated Technical Data Sheet and to our website www.kraftpaints.com, as well as after contacting our technical support department, in case of necessity. Our company guarantees the quality of the product itself, whilst in any case the user/applicant is exclusively responsible for any undesirable consequences after using the product.

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