

Dur™



THINNING
50 - 100%



COVERAGE
15 - 20m²/L



APPLICATION
brush, roller or
airless spray gun



DRYING
1 - 2 hours

**100% acrylic transparent primer
for porous surfaces**

» **Enhances the adhesion**

» **Stabilizes & waterproofs
new surfaces**

» **High penetration into porous
building surfaces**

Transparent acrylic solvent-based primer of high quality for porous surfaces. It is used as a primer for emulsion and acrylic paints. It is suitable mainly for outdoor masonry surfaces made of concrete, gypsum plaster, gypsum board, cement board, etc. It reduces the alkalinity of the substrates. It is also ideal for waterproofing roofs. It offers high penetration into porous surfaces such as plaster, cement, etc. It stabilizes the substrates to be painted, ensuring excellent adhesion between the substrate and the topcoat. It is ideal for surfaces painted with glue, water-paint or lime.

A/h (SB) Binding Primers.

- VOC Limit Value: 750g/L.
- Maximum VOC concentration of the ready to use product: 749g/L.

TECHNICAL DATA

Binder	Acrylic resin
Density ISO 2811 @ 25°C	0.83 g/mL (±0.02)
Viscosity Ford Cup No4 ISO 2431 @ 25°C	15 sec (±2)
Water resistance ISO 2812	0: No change after 24h
Alkali resistance ISO 2812-4	0: No change after 24h
Coverage per coat	15 - 20 m ² /L*

* Depending on the application method and the surface absorption.

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SURFACE PREPARATION

To ensure good adhesion, the surface must be dry, solid, and free of dust, grease, residues, blistered paint, etc. Avoid dust generation and exposure to it.

- » **On new surfaces:** Before applying the topcoat, apply one coat of KRAFT DUR.
- » **On surfaces that need repair:** Use KRAFT SPACHTEL or KRAFT PUTTY or a suitable KRAFT repairing material.

Allow new surfaces of plaster or concrete to dry completely for at least 30 days before color application.

APPLICATION INSTRUCTIONS

- » The product is suitable for new surfaces or for surfaces painted with glue, water-paint or lime.
- » Before start painting, thin it 50-100% v/v with KRAFT BRUSH SOLVENT and stir well.
- » For application on roofs, a thinning of 50% v/v is recommended.
- » Stir well before and during application.
- » You can apply with a brush, a roller or an airless spray gun.
- » Apply one coat of KRAFT DUR for an ideal result. For highly absorbent surfaces an extra coat is recommended. Then apply two coats of the KRAFT topcoat.
- » To be applied in an open or well-ventilated space.
- » Minimum recoating time: 24 hours.
- » Dry to touch: 1-2 hours at 23°C and 60% relative humidity. Drying time is subject to weather conditions.
- » Do not apply at temperatures below 10°C or above 35°C and at a relative humidity 60% or higher.

AFTER USE INSTRUCTIONS

- » Clean the tools immediately with KRAFT BRUSH SOLVENT and then with warm water and soap.
- » Close the canister well to preserve it in good condition for future use. Store before or after opening in a cool place, avoiding sunlight or frost conditions.

PACKAGING

Available in transparent in 1L, 5L and 15L containers.

HEALTH, SAFETY & ENVIRONMENTAL PROTECTION INSTRUCTIONS

Read the label carefully before use. For more information, please refer to the Safety Data Sheet.

Poison Centre Telephone:

+30 210 7793 777

STORAGE

Store the product at temperatures between 5°C and 35°C away from direct sunlight and rain, for maximum 24 months from the date of production. Keep containers tightly closed when not in use.

06/2023 THIS TECHNICAL DATA SHEET SUPERSEDES ALL PREVIOUS EDITIONS RELEVANT TO THIS PRODUCT

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DISCLAIMER: The above technical data, information, recommendations, and instructions are based on our scientific and technical knowledge, laboratory studies and long experience. However, the above information should be considered indicative and should be reviewed in any case in relation to each specific condition and practical application. Consequently, the suitability of the product for each specific application must be evaluated after referring to the updated Technical Data Sheet and to our website www.kraftpaints.com, as well as after contacting our technical support department, in case of necessity. Our company guarantees the quality of the product itself, whilst in any case the user/applicant is exclusively responsible for any undesirable consequences after using the product.

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