

Chassis Coat



THINNING
5-10%



COVERAGE
13-15m²/L



APPLICATION
brush, roller or
airless spray gun



DRY TO TOUCH
1 hour

Anticorrosive paint
for chassis

» Anticorrosive protection

Quick-drying solvent-based enamel paint for car chassis and metallic constructions. It resists to impact, lubricants and petroleum products. It is elastic with exceptional adhesion to metallic surfaces. Also ideal as an anticorrosive substrate for new surfaces. It features great coverage, brushing and leveling, creating a smooth, durable surface with an excellent finish.

A/i (SB) One-pack performance coatings

- VOC Limit Value: 500g/L
- Maximum VOC concentration of the ready to use product: 499g/L

» Exceptionally quick drying

» High resistance to petroleum products and to impact

ΤΕΧΝΙΚΑ ΧΑΡΑΚΤΗΡΙΣΤΙΚΑ

Binder Type	Alkyd resins
Density ISO2811 @ 25 °C	1.36 g/mL (±0.05)*
Solids Content w/w ISO 3251-03	65% (±5)*
Viscosity ASTM D 562-05 @ 25°C	95KU (±15)
Application Viscosity ASTM D 562-05 @ 25°C	60KU (±15)
Gloss Level @ 60° ISO 2813	17GU(+/-10)*
Drying Time (Recorder) ASTM D-5895	0.5 – 1.5 h
König Pendulum Hardness ISO 1522	40-70 sec* 7days @ 100µm WFT
Cross-Cut (Adhesion) ISO 2409	Class: 0 (<5% defoliation on metallic panel R-36)
Coverage per coat	13-15m ² /L**
Recommended dry film thickness (2 coats)	80µm (±10µm)

* Depending on the shade

** Depending on the shade, the application method and the surface absorption.

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SURFACE PREPARATION

To ensure good adhesion, the surface must be dry and free of dust and residues and be able to be cleaned with KRAFT BRUSH SOLVENT. Remove all loose or blistered paints. The painted surfaces should be sanded with a proper sandpaper to a dull finish. Wet sanding is recommended wherever possible, to avoid dust generation and exposure to it.

APPLICATION INSTRUCTIONS

- » Prior to application, thin the product 5-10% v/v with KRAFT BRUSH SOLVENT or 10% v/v with KRAFT NITRO 1100 for application with spray gun and stir well.
- » You can apply with a brush, a roller or spray gun.
- » Apply 1-2 coats of KRAFT CHASSIS COAT for an ideal result.
- » To be applied in an open or well-ventilated space only.
- » Minimum recoating time: 16 hours.
- » Dry to touch: 1 hour at 25°C and 50% relative humidity.
- » Do not apply at temperatures below 5°C or above 35°C and at a relative humidity 65% or higher.

AFTER USE INSTRUCTIONS

- » Clean the tools immediately with KRAFT BRUSH SOLVENT and then with warm water and soap.
- » Close the canister well to preserve it in good condition for future use. Store before or after opening in a cool place, avoiding sunlight or frost conditions.

PACKAGING

Available in satin finish, in white, black, brown and grey, in 0.75L and 2.5L containers.

HEALTH, SAFETY & ENVIRONMENTAL PROTECTION INSTRUCTIONS

Read the label carefully before use. For more information, please refer to the Safety Data Sheet.

Poison Centre Telephone:

+30 210 7793777

STORAGE

Store the product at temperatures between 5°C and 35°C away from direct sunlight and rain, for maximum 24 months from the date of production. Keep containers tightly closed when not in use.

09/2023 THIS TECHNICAL DATA SHEET SUPERSEDES ALL PREVIOUS EDITIONS RELEVANT TO THIS PRODUCT

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DISCLAIMER: The above technical data, information, recommendations and guidance are based on scientific and technical knowledge, laboratory studies and long experience. However, the above information is considered to be as indicative and should be reviewed in any case in relation to each specific application conditions. Consequently, the suitability of each product in any application must be evaluated after referring to the updated Technical Data Sheet and to the website www.kraftpaints.com, as well as after contacting the technical support department, in case of necessity. Our company guarantees the quality of the product itself, whilst in any case the user/applicant is exclusively responsible for any undesirable failures after using the product.

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